

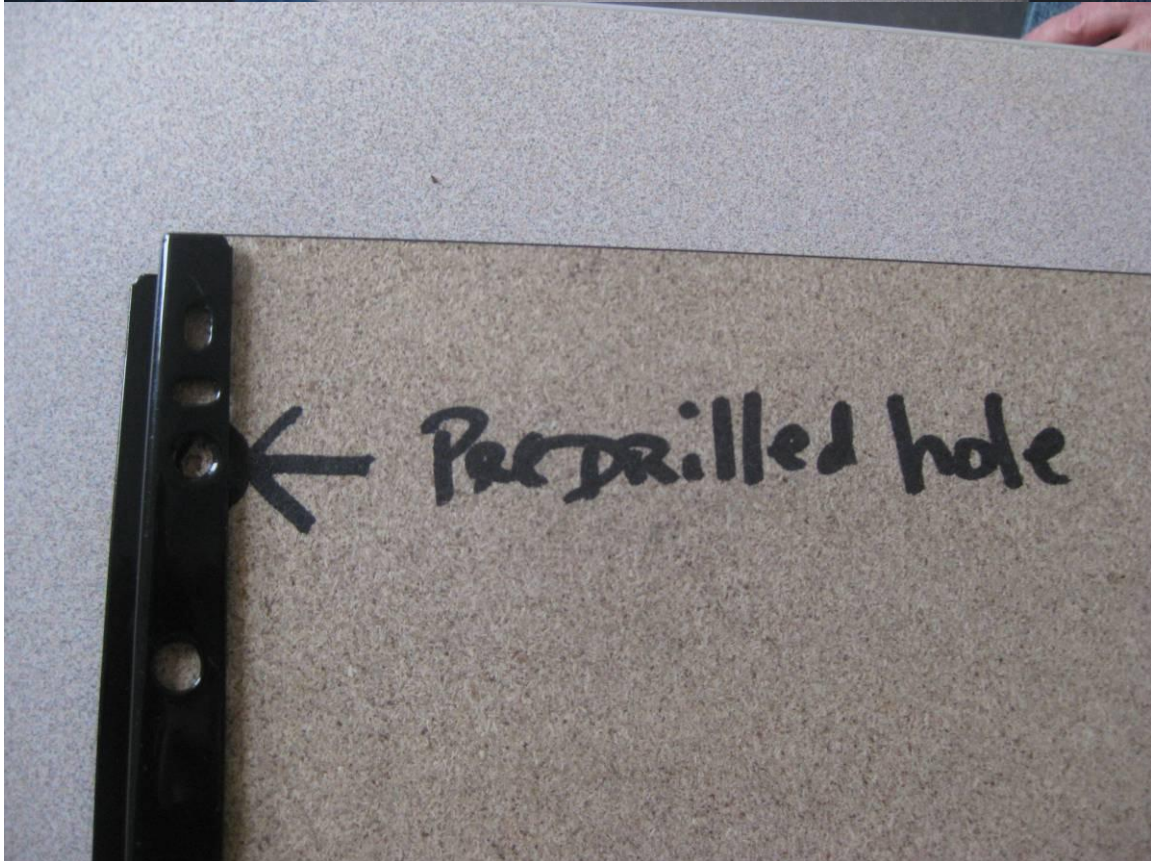
**Turn Part C unfinished side up**



**Part DR and DL will attach to the unfinished surface**



**Line up the pre-drill holes with the holes on part C**





**The wheel will be on the finish surface, once you complete the step.**

**The wheels are in the back of this keyboard panel**

